

## **WG** Henschen

A-840-001 Revision G Quality Clause

	Manufacturer Certificate of Conformance (MCC):
Q1	Manufacturer will provide a Certificate of Conformance which will include a statement of Conformance for contract / purchase order
	requirements. Certificate of Conformance will include, as a minimum, the following: Contractor's name and address;
	contract/purchase order number; part or material name; part number; serial or lot number; engineering specification and/or drawing
	number, the applicable revision signature and title of the individual representing the said Manufacturer; and date of certification.
	Distributor Certificate of Conformance (DCC):
Q2	Distributor will provide a Certificate of Conformance which will include a statement of Conformance for contract / purchase order
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	requirements. Certificate of Conformance will include, as a minimum, the following: Contractor's name and address;
	contract/purchase order number; part or material name; part number; serial or lot number; engineering specification and/or drawing
	number, the applicable revision signature and title of the individual representing the said Manufacturer; and date of certification.
Q3	Material Chemical & Physical Test reports:
	Each shipment must be accompanied by one signed reproducible copy of the test reports of chemical analysis of the material, listing
	all ingredients, as required by the specification. Authorized acceptance stamp, signature and title shall be affixed.
	Each shipment must be accompanied by one signed reproducible copy of the test reports of physical analysis of the material, indicate
	whether they are within an acceptable range, as required by the specification. These reports must assure conformance to specification
	requirements. Authorized acceptance stamp, signature and title shall be affixed.
Q4	Raw Material Mill Certification:
	Each shipment shall be accompanied by one signed reproducible copy of a certification that the material furnished has been tested
	and/or inspected to the requirements of the specification(s) ordered, and has been found in compliance with the specified
	requirements. The certification shall include the number(s) and revision(s) of the specification(s) to which the material is certified, and
	the identification of the material lot(s) to which it applies; the Mill name and address; contract/purchase order number; authorized
	acceptance stamp, signature and title shall be affixed.
	Process certs:
	Each shipment shall be accompanied by one signed reproducible copy of a certification for processes covered by specifications such as,
Q5	but not limited to: plating, heat treating, welding, magnetic particle inspection, penetrant inspection, ultrasonic inspection, surface
Ų3	treatment, etc. The certificate will also include, as a minimum, the following information: contractors name and address; specification
	number and applicable revision change number and the grade; type or value and/or contractor; and date of certification. Authorized
	acceptance stamp, signature and title shall be affixed.
	<b>DFARS 252.225-7009:</b> Restriction on Acquisition of Certain Articles Containing Specialty Metals: Certificate of conformance or
Q6	other related documentation shall state if the product is DFARS compliant. Specialty metals procured by DOD and used in defense
	articles must be melted in the United States or a "qualifying country," or melted anywhere but incorporated into an article that is
	manufactured in a qualifying country. The specialty metals clause allows a qualifying country to manufacture parts from metal that
	was melted anywhere, provided it meets specifications, but a United States company can only use metal that was melted in the United
	States or a qualifying country.
	<u>DFARS 252.225-7014:</u> reserved.
Q7	DFARS 252.225-7008: Restriction on Acquisition of Specialty Metals: Certificate of conformance or other related documentation
	shall state if the product is DFARS compliant.
	Raw Material must be melted and manufactured in the U.S.
Q8	<u>Traceability - Full Chain of Custody to the Manufacture</u> : All parts and/or materials supplied shall be traceable to the
	manufacture (material, heat number, manufacturing lot number, etc.) and shall be specifically identified and documented to bear
	evidence of traceability.
<b>Q9</b>	<b>Revision Control Required:</b> Parts to be supplied to current revision unless otherwise stated on WGH Purchase Order.
Q10	Special Process:
	Shall be performed by a NADCAP approved source or customer approved source. Each shipment shall be accompanied by one signed
	reproducible copy of a certification for processes covered by specifications such as, but not limited to: plating, heat treating, welding,
	magnetic particle inspection, penetrant inspection, ultrasonic inspection, surface treatment, etc. The certificate will also include, as a
	minimum, the following information: contractors name and address; specification number and applicable revision change number and
	the grade; type or value and/or contractor; and date of certification. Authorized acceptance stamp, signature and title shall be affixed.
Q11	Limited Shelf-Life Requirement:
	Unless otherwise specified by the Contract/Purchase order, all purchases for elastomeric seals and seal assemblies subject to age
	limitations shall have at the time of delivery at least 85% of its usable shelf life left at the time of receipt by WG Henschen (WGH)
	unless approved by WGH in writing. The supplier shall establish and maintain an effective system of age control of elastomers.
	n "G" date 04SEPT2020 In printed form, this is an uncontrolled document, unless otherwise stated. Page 1 of 2



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	Product delivered to WGH shall be properly identified in accordance with the applicable specification and include the cure date (quarter & year, i.e. 2Q2020) either on the individual packages or on the bulk containers. With each delivery of products on this contract, the supplier shall include on the packing list /shipper or on a separate attached document a written statement which complies with the requirements. Supplier shall provide sufficient data for WGH and its customers to manage item shelf life while in storage.
Q12	First Article Inspection Requirements (FAIR) AS9102:
	Supplier shall perform a First Article Inspection (FAI) in accordance with the requirements of the current revision of SAE AS9102. The FAIR data package shall include a ballooned drawing and completed AS9102 forms 1 through 3.
Q13	Inspection Test Reports/Sampling Plan:
	Dimensional Inspection Reports: Each lot must be accompanied by a completed Dimensional Inspection Report. NOTE: The copy supplied to WG Henschen shall be stamped, signed and dated. Lot Sampling Plan based on C=0 results.
	100% Inspection-Statistical Process Control (SPC): Supplier shall furnish evidence of SPC (control plan, key characteristics and process capability) or 100% inspection with last article documented for actual dimension, if required.
Q14	Traceability - Full Chain of Custody to the Origin: All parts, materials and/or processes supplied shall be traceable to their point of
	origin (material, heat number, manufacturing lot number, etc.) and shall be specifically identified and documented to bear evidence of traceability.